



## **Strain Gage Cement**



# OTHER ACCESSORIES USED IN A GC CEME NT INSTALLATION:

- CSM Degreaser or GC-6 Isopropyl Alcohol
- Silicon-Carbide Paper
- M-Prep Conditioner A
- M-Prep Neutralizer 5A
- GSP-1 Gauze Sponges
- GT-11 Camel's Hair Brush
- SPT-1 Double Blade Spatula



RoHS

#### **DESCRIPTION**

Single-part ceramic cement for bonding free-filament strain gages (wire and foil). Recommended for installations on low-TCE materials such as carbon.

#### **CHARACTERISTICS**

#### **Operating Temperature Range:**

-320° to +2000°F [-195° to +1093°C].

#### **Elongation Capabilities:**

0.5% at +75°F [+24°C].

#### Shelf Life:

Minimum 1 year at +75°F [+24°C].

#### Pot Life:

1 year at +75°F [+24°C].

#### **Temperature Coefficient of Expansion:**

1.5ppm/°F [2.7ppm/°C].

#### **Cure Requirements:**

**Precoat:** Air-dry 30 minutes at +75°F [+24°C], then 30 minutes at +200°F [+95°C] followed by 30 minutes at +300°F [+150°C].

**Final Coat:** Air-dry 30 minutes at  $+75^{\circ}F$  [ $+24^{\circ}C$ ], then 30 minutes at  $+200^{\circ}F$  [ $+95^{\circ}C$ ] followed by 30 minutes at  $+300^{\circ}F$  [ $+150^{\circ}C$ ], and final 1 hour at  $+600^{\circ}F$  [ $+315^{\circ}C$ ].

#### **PACKAGING OPTIONS**

#### Kits:

1 bottle [1oz/30ml] premixed.

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